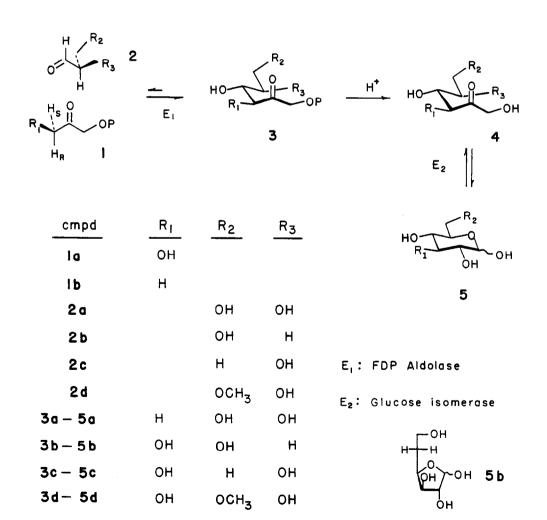
ENZYMATIC ALDOL REACTION/ISOMERIZATION AS A ROUTE TO UNUSUAL SUGARS

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Summary: Utilizing fructose diphosphate aldolase and glucose isomerase as catalysts, 3-, 5, and 6-deoxy- and 6-0-methylhexoses have been synthesized from dihydroxyacetone phosphate or acetol phosphate and the corresponding hydroxypropionaldehydes.

Unnatural or unusual sugars are difficult to prepare using standard organic synthetic methods. Generally, sugar syntheses involve elaborate protection, deprotection schemes and have problems in regioselectivity. In addition, these methods are not realistic for large scale synthesis. These problems have led to the evolution of two elegant approaches based on asymmetric epoxidation¹ and asymmetric Diels-Alder reactions² to a wide range of unusual sugars. As part of our program to evaluate enzymes as enantioselective synthetic reagents, we have explored the use of fructose diphosphate aldolase (FDP aldolase) coupled with glucose isomerase as an alternative route to unusual sugars.

FDP aldolase, a key enzyme in sugar metabolism, catalyzes the stereospecific condensation of dihydroxyacetone phosphate la and D-glyceraldehyde-3-phosphate to give fructose-1,6-diphosphate³. The reaction is freely reversible but lies in favor of the hexose phosphate. This enzyme is quite specific for la as one substrate, but will accept a wide variety of aldehydes as the second4,5. The second enzyme, glucose isomerase, used industrially to generate high fructose corn syrups, catalyzes the interconversion of Dglucose and D-fructose. It has shown a wide substrate specificity 6 . We have further investigated the substrate specificity of these two enzymes and succeeded in developing practical methods to synthesize several unusual sugars as depicted in the Scheme. The following synthesis of 6-deoxy-D-fructose 4c and 6-deoxy-D-glucose 5c is a typical procedure. In a 3-neck 100 mL round bottom flask equipped with gas bubbling tube, gas exist and a stirring bar, 38 mL of water containing D-lactaldehyde 2c (15.6 mmol)⁷ and 2.75 g fructose-1,6-diphosphate (Na $_3$ 8H $_2$ O, 5 mmol, a source of 1a) were combined. The pH of the solution was adjusted to 7.0 with NaOH, and argon was bubbled through the solution to degas. Triose phosphate isomerase (500 U) was added along with 263 U of FDP aldolase. After 22 h, the reaction assayed greater than 98% complete. The reaction mixture was placed in a 250 mL beaker, and 2.5 g BaCl $_2$ (12 mmol) was added, and the pH was adjusted to 8.2 with NaOH. Acetone (150 mL) was added, and the solution was chilled overnight. The barium salt was centrifuged, washed with acetone and then redissolved in 50 mL water. Dowex 50 (H^+ , 20 g) was added with stirring for 30 min to remove barium ions. Filtration followed by an additional deionization with 10 g Dowex 50 (H^+) and a final filtration yielded 95 mL of a pale yellow, clear filtrate of pH ~2. A 50 mL aliquot was removed and the pH adjusted to 7.5 with NaOH. The solution was liophilized to yield 0.94 g (62% overall) of 6-deoxy-D-fructose-1-phosphate disodium salt (**3c**). Hydrolysis of an aliquot of the remaining solution (80 $^{\circ}$ C for 8-10 h) yielded only **4c**⁸. HPLC analysis using a Waters carbohydrate column



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detected no D-fructose. A 10 mL aliquot of the hydrolyzed sugar phosphate was used in a subsequent isomerase-catalyzed reaction. The pH was adjusted to 7.5 with NaOH, and Co^{+2} and Mg^{+2} were added to give a final concentration of 1 mM and Mn^{+2} was added to give a concentration of 0.5 mM. Takasweet (1 g, an immobilized form of glucose isomerase from Miles) was added, and the solution warmed at 40 $^{
m OC}$ for 4 h with intermittent swirling. HPLC analysis indicated significant (~50%) formation of **5c**. The mixture was passed through a Dowex 50-Ba⁺² column (2 x 100 cm) and eluted with water to give 4c and 5c in about 45% yield for each compound⁹.

Using a racemic aldehyde results in an epimeric mixture (example - use of DLlactaldehyde will result in, after hydrolysis of the phosphate group, a 1:1 mixture of 6deoxy-D-fructose and 6-deoxy-L-sorbose). These mixtures can be separated by using a Dowex 50-Ba⁺² column with water as an eluent. In like manner, mixtures of the aldoses and ketoses resulting from glucose isomerase treatment can be separated.

In a similar manner, this procedure was used to prepare several other unusual aldose sugars such as 3-deoxy-D-glucose **5a** (42% yield from **1a**), 5-deoxy-D-fructose **4b** (80% yield from 1a), 6-0-methyl-D-glucose 5d (40% yield from 1a) and others in approximately 40% yield as shown in the Scheme¹⁰.

The enzymatic routes to sugars as illustrated here have the advantages over other chemical approaches that the reactions are stereospecific and operated at room temperature under mild conditions without protection of functional groups. A limitation of the aldol reactions is that there is no way of changing the stereochemistry of the two chiral centers formed in the condensations. We note, however, that more than twenty other aldolases which display different stereospecificities in C-C bond formation may also accept a wide variety of substrates¹¹, and their synthetic utility remains to be explored.

Acknowledgment

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References and Notes

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- Compound 5c: m.p. 147-9 ^oC (EtOAc), [α]²⁵/₆ +32 (c1, H₂0)(1it. +30, Evans, M.E.; Parrish, F.W. <u>Method. Carbohydr. Chem.</u>, VI, p177). ¹H-NMR (90 MHz, D₂0) δ 1.25 (3H, dd), 3.0-4.1
- F.W. Method. Carbohydr. Chem., VI, p177). ¹H-NMR (90 MHz, D₂0) δ 1.25 (3H, dd), 3.0-4.1 (4H, highly detailed peak cluster), 4.60 (βH, d, J = 8.5 HZ), 5.15 (αH, d, J = 3.6 HZ). ¹³C-NMR (50 MHz, D₂0), α form δ 93.0 (C-1), 72.9 (C-2), 73.5 (C-3), 76.5 (C-4), 68.8 (C-5), 18.0 (C-6); β form δ 96.7 (C-1), 75.6 (C-2), 76.1-76.8 (C-3.4), 73.0 (C-5), 18.0 (C-6). Anal Calcd for C₆H₁₂O₅: C, 43.90; H, 7.32. Found: C, 43.97; H. 7.70.
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